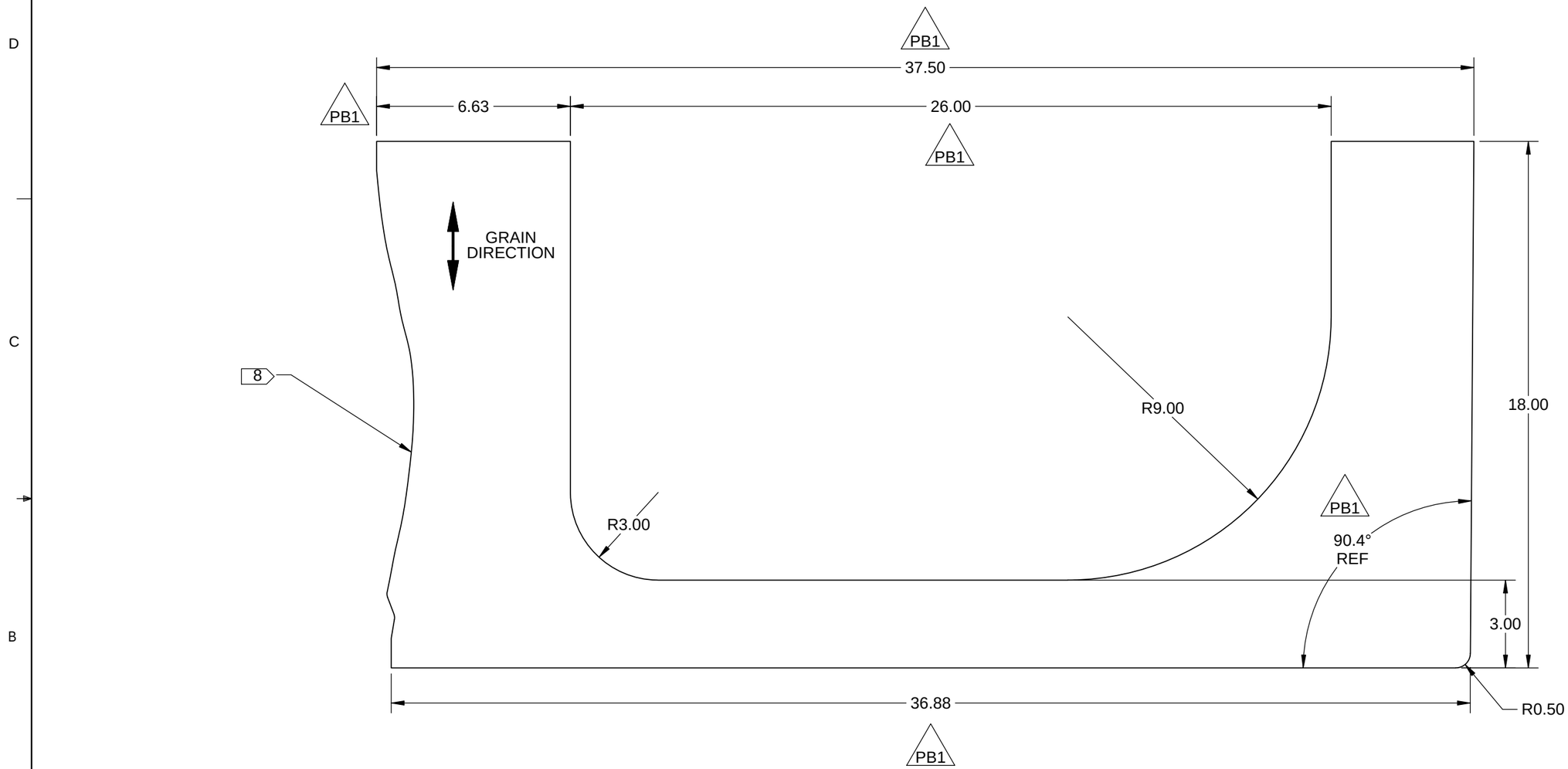

D4469-1 OUTER SKIN LOWER DOOR

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.89 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4469-1-REVPB1.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

REV.	DESCRIPTION	BY	DATE
PB1	PART LENGTHENED REDIMENSIONED	AJS	12.05.11
A	NEW ISSUE	AJS	12.05.10

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4469 REV. PB1 SHEET 1 OF 1
MFG. APPR.		
APPROVED		TITLE OUTER SKIN LOWER DOOR SCALE NTS
DE APPR.		
DATE	12.05.11	

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